

MPM280 Piezoresistive OEM Pressure Sensor



Features

- Pressure range: 0kPa ~ 35kPa...100MPa
- Gauge, absolute and sealed gauge
- Constant current / Constant Voltages power supply
- Isolated construction to measure various fluid media
- $\Phi 19\text{mm}$ OEM pressure element
- 316L stainless steel material
- Tantalum diaphragm or titanium construction for option
- Different male thread connection optional

Application

- Industrial process control
- Level measurement
- Gas, liquid pressure measurement
- Pressure meter
- Pressure calibrator
- Liquid pressure system and switch
- Refrigeration equipment and air conditioner
- Aviation and navigation inspection

Introduction

General MPM280 Piezoresistive Pressure Sensor

The outline, installation dimension and sealing method of General MPM280 is strongly interchangeable, it is widely used for measuring pressure which is compatible with stainless steel and Viton.

Assembled MPM280 Piezoresistive Pressure Sensor

Put general MPM280 pressure sensor into the housing with standard or specialized thread; use face type seal or waterline seal; with flexible construction and strict inspecting and screening;

Welded MPM280 Piezoresistive Pressure Sensor

Put general MPM280 pressure sensor into the housing with standard or specialized thread; and weld sensor with housing together, no O-ring for sealing. The whole product has flexible construction, it has wider application fields than general pressure sensor, and can be used for mounting and production of different pressure instruments.

Flush Diaphragm MPM280 Piezoresistive Pressure Sensor

Flush diaphragm pressure sensor is a pressure sensing element through male thread and clamp connection. It has pressure port G1/2 male, R1/2 male, M20 $\times$ 1.5 male and DN25 clamp, sealed by Viton or silicon O-ring. The isolated diaphragm is welded in front of thread port, the range is 0kPa~100kPa...35MPa(thread connection) and 0kPa~100kPa...3.5MPa(clamp connection).

Anti-corrosive MPM280 Piezoresistive Pressure Sensor

MPM280TH pressure sensor has similar outline, installation dimension and sealing methods as general MPM280 pressure sensor. For construction material, the isolated diagram uses tantalum material and housing uses Hastelloy C material. The sensor is sealed by Viton O-ring. It can be used to measure strongly corrosive media. The pressure range is -100kPa~0kPa; 0kPa~100kPa...35MPa.

MPM280TS pressure sensor has similar outline, installation dimension and sealing methods as general MPM280 pressure sensor. For construction material, the isolated diagram uses tantalum material and housing uses stainless steel 316L material. The sensor is sealed by Viton O-ring. It can be used to measure strongly corrosive media. The pressure range is -100kPa~0kPa; 0kPa~100kPa...35MPa.

MPM280HH pressure sensor has similar outline, installation dimension and sealing methods as general MPM280 pressure sensor. It uses all Hastelloy C material in construction, The sensor is sealed by Viton O-ring. It can be used to measure strongly corrosive media. The pressure range is -100kPa~0kPa; 0kPa~100kPa...35MPa.

MPM280Ti pressure sensor has similar outline, installation dimension and sealing methods as general MPM280 pressure sensor. It uses all titanium material in construction, TC4 housing material and TA1 diaphragm. It can be used to measure sea water or corrosive media. The pressure range is -100kPa~0kPa; 0kPa~100kPa...70MPa.

MPM 280Ti Piezoresistive Pressure Sensor can be used in wet environment or sea water. Its anti-corrosive performance is far better than stainless steel. MPM280Ti has good anti-corrosive performance for pitting, acid etching, stress corrosion, alkali, chloride, chlorine-organism, nitric acid and vitriol etc.

Gauge MPM280 Pressure Sensor with Vacuum Measurement

We can use gauge type of general, assembled and flush diaphragm type MPM280 to measure pressure below air pressure, the min. pressure can be around -100kPa.

Electrical Performance

- Power supply: $\leq 2.0\text{mA DC}$; $\leq 10\text{V DC}$
- Electrical connection: $\varnothing 0.5\text{mm}$ Kovar pin or 100mm silicon rubber flexible wires
- Common mode voltage output: 50% of input (typ.)
- Input impedance: $3\text{k}\Omega \sim 8\text{k}\Omega$
- Output impedance: $3.5\text{k}\Omega \sim 6\text{k}\Omega$
- Response (10%~90%): $< 1\text{ms}$
- Insulation resistor: $100\text{M}\Omega$, 100V DC
- Overpressure: 1.5 times FS

Construction Performance

- Diaphragm: stainless steel 316L, Titanium (MPM280Ti), Tantalum (MPM280TH, MPM280TS), Hastelloy C (MPM280HH)
- Housing: stainless steel 316L, Titanium (MPM280Ti), Hastelloy C (MPM280TH, MPM280HH)
- Pressure leading tube: stainless steel 316L
- Pin: Kovar
- O-ring: Viton
- Net weight: $\sim 23\text{g}$ (general type, MPM280TH, MPM280TS and MPM280HH)
 $\sim 50\text{g}$ (flush diaphragm)
 $\sim 125\text{g}$ (assembled type)
 $\sim 13.5\text{g}$ (MPM 280Ti)

Environment Condition

- Shock: no change at 10g RMS , (20~2000)Hz
- Impact: 100g, 11ms
- Media compatibility: the gas or liquid which is compatible with construction material and Viton

Basic Condition

- Media temperature: $(25 \pm 1)^\circ\text{C}$
- Environment temperature: $(25 \pm 1)^\circ\text{C}$
- Shock: 0.1g (1m/s^2) Max.
- Humidity: $(50\% \pm 10\%) \text{RH}$
- Local air pressure: (86~106)kPa
- Power supply: $(1.5 \pm 0.0015)\text{mADC}$

Specification

Item*	Min.	Typ.	Max.	Units
Linearity		± 0.15	± 0.25	%FS, BFSL
Repeatability		± 0.05	± 0.075	%FS
Hysteresis		± 0.05	± 0.075	%FS
Zero output		± 1	± 2	mV DC
FS output	70			mV DC
Zero thermal error		± 0.75	± 1.0	%FS, @25°C
FS thermal error		± 0.75	± 1.0	%FS, @25°C
Compensated temp. range	0~50			°C
Working temp. range	-40~125			°C
Storage temp. range	-40~125			°C
Long-term stability		± 0.2	± 0.3	%FS/year

*Testing at basic condition, G: Gauge; A: Absolute; S: Sealed gauge

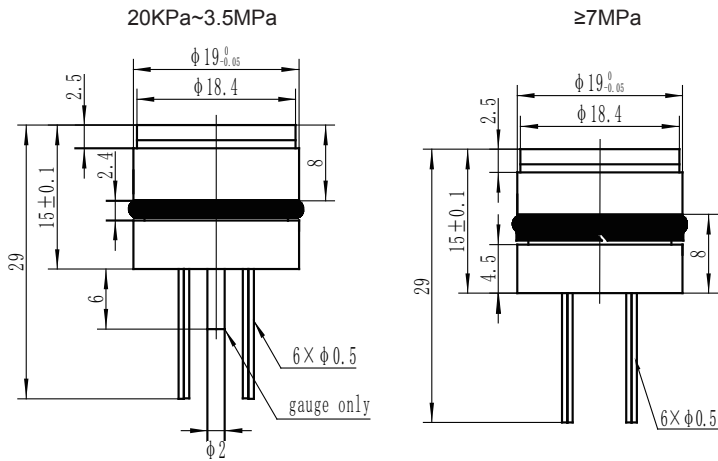
** 0BG, FS output $\geq 45\text{mV}$

0AG, FS output $\geq 60\text{mV}$

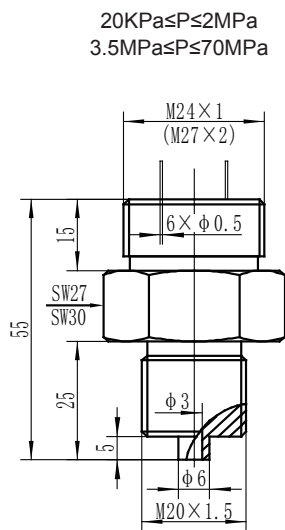
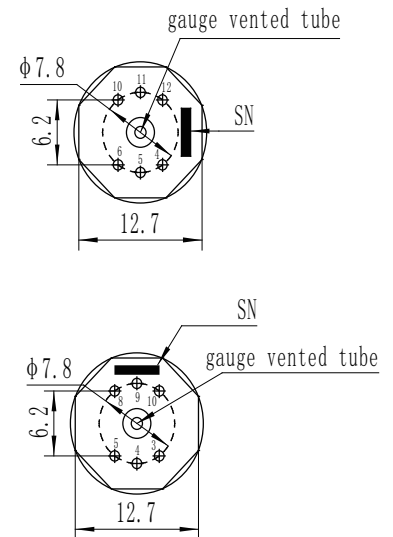
02A, 03A, 02GY, 03GY, FS output $\geq 45\text{mV}$

07A, 08A, 07GY, 08GY, FS output $\geq 60\text{mV}$

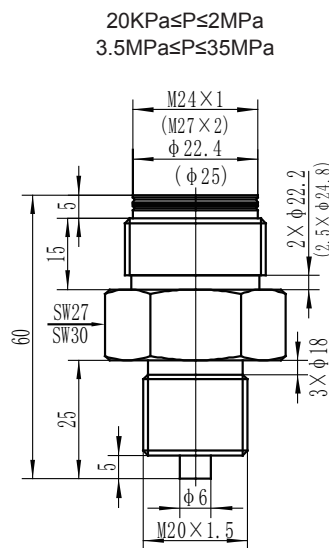
Electrical Connection



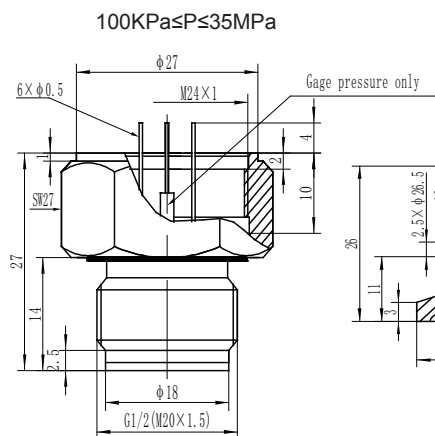
For option 0 or null, suggested installation dimension is $\Phi 19^{+0.05}_{+0.02}$ mm



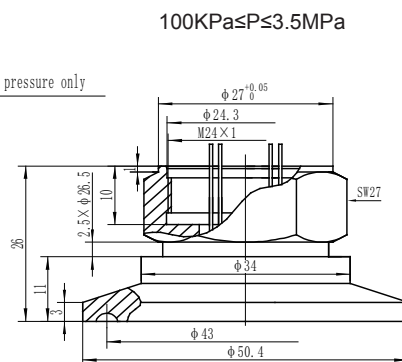
Option H1/H2



Option H3/H4



Option PC1/PC2/PC3



Option PD1

Pin	Definition	Wire color
4	+OUT	Red
5	+IN	Black
6	-IN	Yellow/White
10	-OUT	Blue
Other pins are useless		

Pin	Definition	Wire color
4	+OUT	Red
5	-IN	Yellow/White
8	+IN	Black
9	-OUT	Blue
Other pins are useless		

Pin	Definition	Wire color
4	-OUT	Blue
5	-IN	Yellow/White
8	+IN	Black
9	+OUT	Red
Other pins are useless		

Notes

The actual electrical connection method, please check the parameter label enclosed with products.

Order Guide

MPM280 (TH/TS/HH/Ti)*		Piezoresistive OEM Pressure Sensor								
		code	range	Ref.	Range code		range	Ref.		
		0B	0kPa~20kPa	G	12		0MPa~2MPa	G.A		
		0A	0kPa~35kPa	G.A	13		0MPa~3.5MPa	G.S.A		
		02	0kPa~70kPa	G.A	14		0MPa~7MPa	S.A		
		03	0kPa~100kPa	G.A	15		0MPa~10MPa	S.A		
		07	0kPa~200kPa	G.A	17		0MPa~20MPa	S.A		
		08	0kPa~350kPa	G.A	18		0MPa~35MPa	S.A		
		09	0kPa~700kPa	G.A	19		0MPa~70MPa	S.A		
		10	0kPa~1000kPa	G.A	20		0MPa~100MPa	S.A		
				Code	Pressure type					
G	Gauge									
A	Absolute									
S	Sealed gauge									
Code**	Pressure connection			Installation						
	0 or null			O-ring						
	H1			M24×1 male(assembled, P≤2MPa)				C1~C11 are available for pressure connections for both assembled and welded type		
	H2			M27×2 male (assembled, P≤70MPa)						
	H3			M24×1 male(welded, P≤2MPa)						
	H4			M27×2 male (welded, P≤35MPa)						
	C1			M20×1.5 maleface type seal				Pressure connection options for assembled or welded type		
	C2			G1/4 male						
	C3			G1/2 male						
	C4			G1/4 female						
	C5			M20×1.5male waterline seal						
	C6			1/4NPT male						
	C8			1/4NPT female						
	C10			1/2NPT male						
	C11			1/2NPTfemale						
	C15			R1/4 male						
	C31			R1/2 male						
	PC ₁			Flush diaphragm M20×1.5 male				Top: M24×1 female		
	PC ₂			Flush diaphragm R1/2 male						
	PC ₃			Flush diaphragm G1/2 male						
	PD ₁			DN25 clamp						
	Code			Compensation						
				L	Laser trimming					
				M	Outer compensated resistor (providing resistor value)					
	Code			Electrical connection						
				1	Kovar pin(default)					
				2***	100mm silicon rubber flexible wires					
	Code			Special measurement						
Y				Gauge sensor to measure vacuum(0kPa~ -100kPa)						
MPM280	09			G	0	L	1	Y	The whole spec	

Notes

1. We suggest you to use Floating construction when you install the sensor to prevent affecting sensor stability;
2. Please pay attention to protect sensor isolated diaphragm and ceramic compensated board, to avoid damaging sensor or affecting the performance;
3. Temperature resistant range of standard Viton O-ring of sensor is $-20^{\circ}\text{C} \sim 250^{\circ}\text{C}$. When working temperature is lower than -20°C , or sensor is applied in critical environment, please contact us.

* For sensor with tantalum diaphragm and hastelloy housing, the model shall be MPM280TH, For sensor with tantalum diaphragm and 316L housing, the model shall be MPM280TS, for all Hastelloy C material sensor (Hastelloy C diaphragm and Hastelloy C housing), the model shall be MPM280HH, for all titanium material sensor (titanium diaphragm and titanium housing), the model shall be MPM280Ti.

**For assembled and welded type, please choose the top connection and pressure connection at the same time, eg. H1C2. For other customized options not shown in the order guide, please contact us.

***For the sensor with "flexible silicone wire", the electric connection on the parameter label shall be default code "1", wire length shall be made clear on the contract.